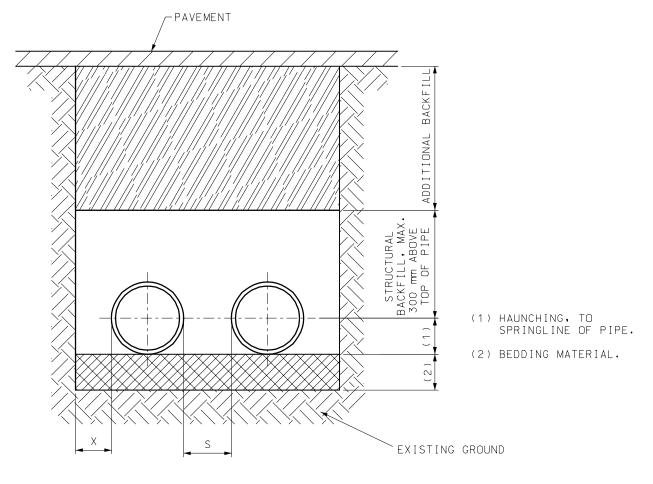


TABLE I
CORRUGATED POLYETHYLENE AND
POLYVINYL CHLORIDE CIRCULAR PIPE

POLYVINYL CHLORIDE CIRCULAR PIPE							
SPECIFIED DIA	MIN OVERFILL HEIGHT (m)	POLYETHYLENE MAX OVERFILL	POLYVINYL CHLORIDE MAX OVERFILL HEIGHT** (m)		TRENCH WIDTH		
OF FIFE (IIIII)	HEIGHT* (m)	CLASS 1	CLASS 2	(11111)			
300	0.3	11.4	14.7	7.8	850		
375	0.3	11.7	13.8	6.6	975		
450	0.3	12	15.3	6.9	1100		
600	0.3	12	N/A	6.3	1375		
750	0.3	12	15.3	5.7	1675		
900	0.3	11.4	15.0	5.4	1900		
1050	0.6	3	N/A	5.1	2100		
1200	0.6	2.7	N/A	5.1	2375		
1350	0.6	2.4	N/A	N/A	2600		
1500	0.6	2.4	N/A	N/A	2825		

MAXIMUM OVERFILL MEASURED FROM THE TOP OF PIPE TO SURFACE.



PARALLEL PIPE INSTALLATION TYPICAL TRENCH CROSS-SECTION

PIPE SIZE	S (mm)	X (mm)
300	300	225
375	300	225
450	300	225
600	300	250
750	375	400
900	450	450
1050	525	450
1200	600	450

CONSTRUCTION SEQUENCE

- 1. PLACE BEDDING MATERIAL TO GRADE.
 2. COMPACT BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- 3. INSTALL PIPE TO GRADE.
- 4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE SPRINGLINE.
- 5. COMPLETE BACKFILL ACCORDING TO SPECIFICATIONS.

LEGEND

D; = NORMAL INSIDE DIAMETER OF PIPE.
Do = OUTSIDE DIAMETER OF PIPE.

H = FILL COVER HEIGHT OVER PIPE (FEET).

MIN. = MINIMUM MAX. = MAXIMUM

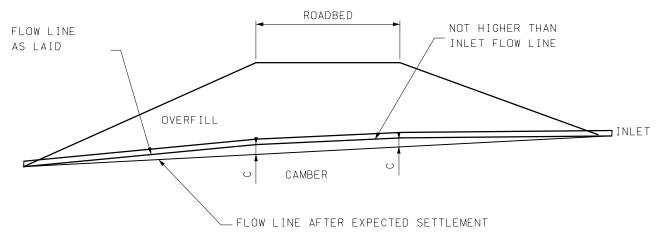


= UNDISTURBED SOIL

GENERAL NOTES:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION CORRUGATED POLYETHYLENE AND POLYVINYL CHLORIDE PIPE INSTALLATION METHODS M730.00B EFFECTIVE: 07-01-2004 DATE:____



NOTE:

ON YIELDING SOIL, PIPE CULVERTS SHALL BE PLACED ON A CAMBERED FLOW LINE. THE AMOUNT OF CAMBER WILL VARY WITH SDIL CONDITION AND WILL BE SPECIFIED ON THE DESIGN PLANS.

TYPICAL CAMBERED FLOW LINE

TABLE II MINIMUM COVER FOR CONSTRUCTION LOADS						
PIPE DIA. (mm)	MINIMUM COVER (m) FOR INDICATED AXLE LOADS (kg)					
	5.4-15	15-22.5	22.5-33	33-45		
300-900	900	1100	1300	1300		
1050-1200	1300	1300	1500	1800		

THE CONTRACTOR SHALL PROVIDE MINIMUM COVER PLUS ANY ADDITIONAL COVER REQUIRED TO AVOID DAMAGE TO THE PIPE. IN UNPAVED SITUATIONS, THE SURFACE MUST BE MAINTAINED TO A LEVEL AND NON-RUTTED CONDITION.

CORRUGATED POLYETHYLENE PIPE INSTALLATION METHODS

DATE: _____ EFFECTIVE: 07-01-2004 M730.00B 2/2